



SPIRAL POINT TAPS

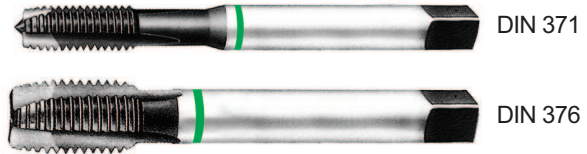
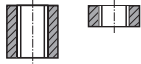
TQ853 SERIES

M ISO metric coarse threads DIN 13 Metrisches ISO-Gewinde DIN 13

► Suitable for through hole in more cutting speed than other taps due to thick web and the best substrate.

► Geeignet für Durchgangslöcher in höherer Schnittgeschwindigkeit als bei anderen Gewindebohrern dank größerer Kerndicke und bestem Werkstoff.

Hole type



DIN 371

DIN 376

Material groups

VA

HSS-PM

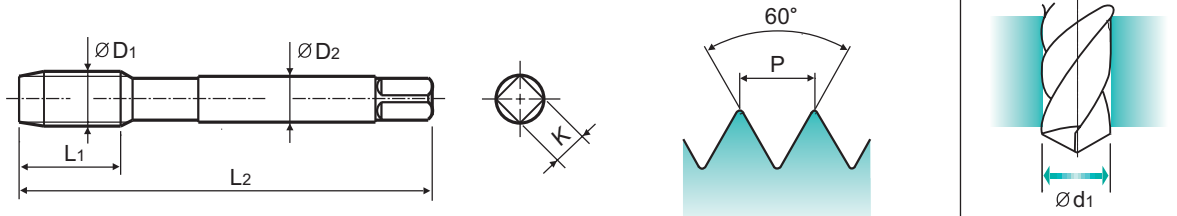
DIN 371/376

6H



Vap

Machine taps
Maschinengewindebohrer



Unit : mm

SIZE	Pitch	EDP No.	Thread Length	Overall Length	Shank Diameter	Square Size	Tapping drill diameter
ØD1	P		L1	L2	ØD2	K	Ød1
M2	× 0.4	TQ853136	8	45	2.8	2.1	1.6
M2.2	× 0.45	TQ853156	8	45	2.8	2.1	1.75
M2.5	× 0.45	TQ853176	9	50	2.8	2.1	2.05
M3	× 0.5	TQ853206	11	56	3.5	2.7	2.5
M3.5	× 0.6	TQ853226	12	56	4	3	2.9
M4	× 0.7	TQ853246	13	63	4.5	3.4	3.3
M4.5	× 0.75	TQ853266	14	70	6	4.9	3.7
M5	× 0.8	TQ853286	15	70	6	4.9	4.2
M6	× 1	TQ853316	17	80	6	4.9	5
M7	× 1	TQ853346	17	80	7	5.5	6
M8	× 1.25	TQ853366	20	90	8	6.2	6.8
M10	× 1.5	TQ853426	22	100	10	8	8.5
M12	× 1.75	TQ853506	24	110	9	7	10.2

► DIN 371(M2~M10) and DIN 376(M12)

Unit : N/mm²

◎ : Excellent ○ : Good

Steel < 400	Steel < 700	Steel < 850	St. Alloy < 850	St. Alloy ≤ 1200	St. Alloy > 1200	INOX Free < 850	INOX Aust. < 850	INOX < 1000	GG Cast < 500	GG Cast < 1000	GGG Cast < 700	GGG Cast < 1000	Ti < 700	Ti Alloy < 900
○	◎					◎	◎	◎						○
Ti Alloy ≤ 1300	Ni < 500	Ni Alloy < 900	Ni Alloy ≤ 1400	Cu < 350	Cu Alloy Short	Cu Alloy Long	Cu-Al-Fe < 1500	Al / Mg < 350	Al Wrought	Al Si ≤ 10%	Al Si > 10%	Plastic Thermosoft	Plastic Thermoset	Plastic FRP
			○											

HSS

CARBIDE

COMBO TAPS

SPIRAL POINT TAPS

SPIRAL FLUTE TAPS

STRAIGHT FLUTE TAPS

COLD FORMING TAPS

NUT TAPS

STI TAPS

HAND TAPS

PIPE TAPS

CARBIDE TAPS

THREAD MILLS

TECHNICAL DATA