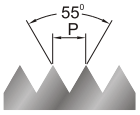
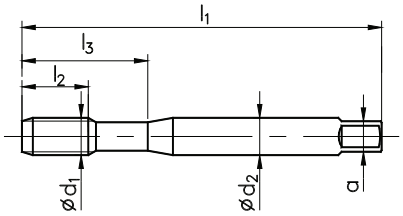
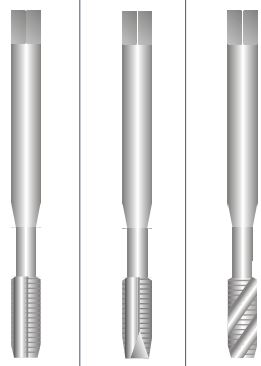
Gwint calowy drobnozwojny Whitwortha BSF, BS-84:1956

British Whitworth fine thread BSF, BS-84:1956
Britisches Whitworth - Feingewinde BSF, BS-84:1956





DIN-371 (~DIN-2182)



Zastosowanie	Application	Einsatzgebiete	800	800	800		
Materiał obrabiany	Material	Werkstoff	1.2 / 1.3 3.1 / 6.2	1.2 / **1.3** / 3.3 6.1 / **6.3** / 7.2 8.1	1.2 / **1.3** / 3,3 6.1 / **6.3** / 7.2 8.1		
Typ otworu	Hole type	Lochform	2 4	1 2	3 4		
Wykonanie	Execution	Ausführung		B	R40		
Rodzaj materiału	Quality of material	Qualität	HSSE	HSSE	HSSE		
Rodzaj powłoki	Coating	Beschichtung					
Nakrój	Chamfer	Anschnitt	C / 2P	B / 4P	C / 2P		
Tolerancja	Tolerance	Toleranz	normal	normal	normal		

BSF	□d1	1"/P	P	l1	l2	l2 R40	l3	□d2	a		INDEX	C2-121101	C2-111101	C2-511101		
1/4 - 26	6,350	26	0,977	80	18	12	30	7	5,5	5,3	7227					
5/16 - 22	7,938	22	1,155	90	20	15	35	8	6,2	6,8	7228					
3/8 - 20	9,525	20	1,270	100	21	18	39	10	8	8,3	7229					

Inne wymiary i odmiany gwintowników wykonujemy na zamówienie.
Other sizes and versions of taps - on request.
Andere Abmessungen und Ausführungsversionen - auf Anfrage.

Na życzenie z pokryciem OX.
On request OX coating.
Auf Wunsch mit OX-Beschichtung.

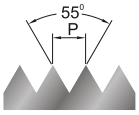
Przykład zamawiania / Example of order / Beispiel einer Bestellung: Gwintownik / Tap / Gewindebohrer DIN-371 C 1/4-26 BSF HSSE 800, C2-121101-7227

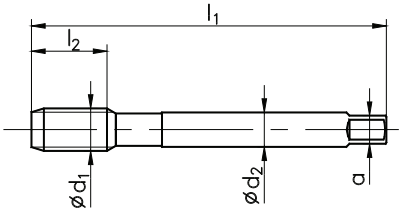
GWINTOWNIKI MASZYNOWE WYSOKOWYDAJNE HSSE

HIGH PERFORMANCE MACHINE TAPS HSSE
HOCHLEISTUNGSGEWINDEBOHRER HSSE

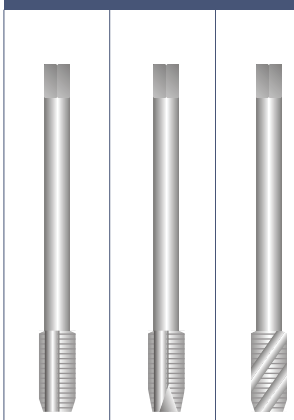
Gwint calowy drobnozwojny Whitwortha BSF, BS-84:1956

British Whitworth fine thread BSF, BS-84:1956
Britisches Whitworth - Feingewinde BSF, BS-84:1956





DIN-374 (~DIN-2183)



Zastosowanie	Application	Einsatzgebiete	800	800	800		
Materiał obrabiany	Material	Werkstoff	1.2 / 1.3 3.1 / 6.2	1.2 / **1.3** / 3.3 6.1 / **6.3** / 7.2 8.1	1.2 / **1.3** / 3.3 6.1 / **6.3** / 7.2 8.1		
Typ otworu	Hole type	Lochform	2 4	1 2	3 4		
Wykonanie	Execution	Ausführung		B	R40		
Rodzaj materiału	Quality of material	Qualität	HSSE	HSSE	HSSE		
Rodzaj powłoki	Coating	Beschichtung					
Nakrój	Chamfer	Anschnitt	C / 2P	B / 4P	C / 2P		
Tolerancja	Tolerance	Toleranz	normal	normal	normal		

BSF	□d1	1"/P	P	l1	l2	l2 R40	□d2	a		INDEX	D2-121101	D2-111101	D2-511101		
7/16 - 18	11,112	18	1,411	100	20	15	8	6,2	9,7	7230					
1/2 - 16	12,700	16	1,588	100	20	15	9	7	11,1	7231					
5/8 - 14	15,875	14	1,814	100	20	15	12	9	14	7233					
3/4 - 12	19,050	12	2,117	110	24	17	14	11	16,75	7235					
7/8 - 11	22,225	11	2,309	125	24	17	18	14,5	19,75	7237					
1 - 10	25,400	10	2,504	140	20	20	18	14,5	22,75	7239					

Na życzenie z pokryciem OX.
On request OX coating.
Auf Wunsch mit OX-Beschichtung.

Przykład zamawiania / Example of order / Beispiel einer Bestellung: Gwintownik / Tap / Gewindebohrer DIN-374 C 1-10 BSF R40 HSSE 800, D2-511101-7239