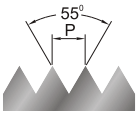
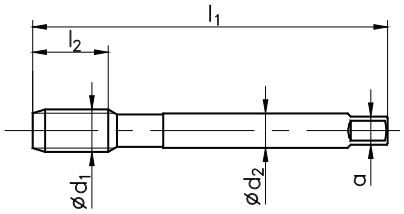
GWINTOWNIKI MASZYNOWE WYSOKOWYDAJNE HSSE

HIGH PERFORMANCE MACHINE TAPS HSSE
HOCHLEISTUNGSGEWINDEBOHRER HSSE

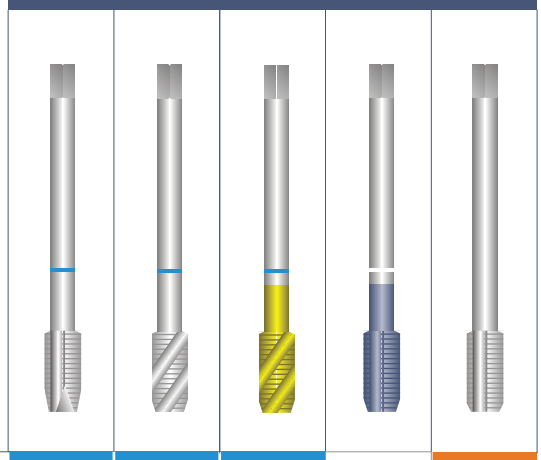
Gwint rurowy walcowy G, DIN-ISO 228

Whitworth pipe thread G, DIN-ISO 228
Whitworth Rohrgewinde G, DIN-ISO 228





DIN-5156



Zastosowanie	Application	Einsatzgebiete	INOX	INOX	INOX	GG	Ms
Materiał obrabiany	Material	Werkstoff	**1.3** / 1.4 **2.2** / 6.1	1.4 / **2.2** 6.1	**1.3** / 1.4 / **2.1** **2.2** / 2.3	**3.1** / **3.2** / 3.3 3.4 / 8.2	**6.2**
Typ otworu	Hole type	Lochform	1 2	3 4	3 4	1 2 3 4	1 2 3 4
Wykonanie	Execution	Ausführung	B	R40	R40		
Rodzaj materiału	Quality of material	Qualität	HSSE	HSSE	HSSE	HSSE	HSSE
Rodzaj powłoki	Coating	Beschichtung			TiN	TiCN	
Nakrój	Chamfer	Anschnitt	B / 4P	C / 2P	C / 2P	C / 2P	E / 1P
Tolerancja	Tolerance	Toleranz	A	A	A	A	A

G	□d1	1"/P	P	l1	l2	l2 R40	□d2	a		INDEX	D2-111801	D2-511801	D2-513801	D2-125501	D2-141401
G-1/16"	7,723	28	0,907	90	17	10	6	4,9	6,7	3121					
G-1/8"	9,728	28	0,907	90	18	10	7	5,5	8,8	3123					
G-1/4"	13,157	19	1,337	100	22	14	11	9	11,8	3127	•	•	•	•	•
G-3/8"	16,662	19	1,337	100	22	15	12	9	15,25	3129	•	•	•	•	•
G-1/2"	20,955	14	1,814	125	25	17	16	12	19	3131	•	•	•	•	•
G-5/8"	22,911	14	1,814	125	25	17	18	14,5	21	3133					
G-3/4"	26,441	14	1,814	140	28	20	20	16	24,5	3135	•	•	•	•	•
G-7/8"	30,201	14	1,814	150	28	22	22	18	28,25	3137					
G-1"	33,249	11	2,309	160	30	24	25	20	30,75	3139	•	•	•	•	•
G-1.1/8"	37,907	11	2,309	170	34	24	28	22	35,5	3141					
G-1.1/4"	41,910	11	2,309	170	30	25	32	24	39,5	3143					
G-1.1/2"	47,800	11	2,309	190	32	-	36	29	45,25	3147		-	-		
G-1.3/4"	53,756	11	2,309	190	36	-	40	32	51,0	3151		-	-		
G-2"	59,614	11	2,309	220	40	-	45	35	57,0	3155		-	-		

Przykład zamawiania / Example of order / Beispiel einer Bestellung: Gwintownik / Tap / Gewindebohrer DIN-5156 E G-3/4" A HSSE Ms, D2-141401-3135