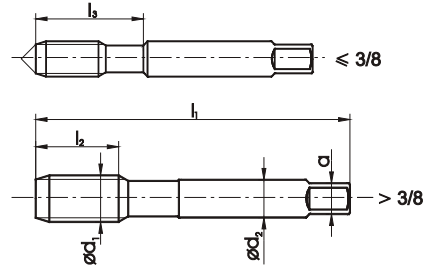
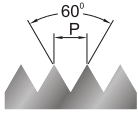
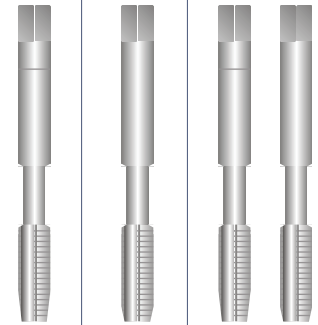


HSS

Gwint amerykański zunifikowany drobnzwojny UNF, ANSI B-1.1

American unified fine thread UNF, ANSI B-1.1

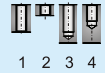
Amerikanisches Unified - Feingewinde UNF, ANSI B-1.1


ISO-529 / DIN-2181


Typ otworu

Hole type

Lochform



Wykonanie

Execution

Ausführung

Nr1

Nr2

/2

Rodzaj materiału

Quality of material

Qualität

HSS

HSS

HSS

Nakrój

Chamfer

Anschnitt

8P

4P

Tolerancja

Tolerance

Toleranz

2B

2B

UNF	$\varnothing d_1$	1"/P	P	l_1	l_2	l_3	$\varnothing d_2$	a					
ISO-529										INDEX	A1-121001	A1-122001	A1-120001
No 5 - 44	3,175	44	0,577	48	11	18	3,15	2,5	2,7	4205	•	•	•
No 6 - 40	3,505	40	0,635	50	13	18	3,55	2,8	3	4206	•	•	•
No 8 - 36	4,166	36	0,705	53	13	19	4,5	3,55	3,5	4208	•	•	•
No 10 - 32	4,826	32	0,794	58	16	23	5	4	4,1	4210	•	•	•
No 12 - 28	5,486	28	0,907	62	17	26	5,6	4,5	4,65	4212	•	•	•
1/4 - 28	6,350	28	0,907	66	19	28	6,3	5	5,5	4227	•	•	•
5/16 - 24	7,938	24	1,058	69	19	30	8	6,3	6,9	4228	•	•	•
3/8 - 24	9,525	24	1,058	76	20	34	10	8	8,5	4229	•	•	•
7/16 - 20	11,112	20	1,270	82	22		8	6,3	9,9	4230	•	•	•
DIN-2181										INDEX	A1-221001	A1-222001	A1-220001
1/2 - 20	12,700	20	1,270	70	20		9	7	11,5	4231	•	•	•
9/16 - 18	14,288	18	1,411	70	20		11	9	13	4232	•	•	•
5/8 - 18	15,875	18	1,411	70	20		12	9	14,5	4233	•	•	•
3/4 - 16	19,050	16	1,588	80	22		14	11	17,5	4235	•	•	•
7/8 - 14	22,225	14	1,814	80	22		18	14,5	20,5	4237	•	•	•
1 - 12	25,400	12	2,117	90	22		18	14,5	23,3	4239	•	•	•
1.1/8 - 12	28,575	12	2,117	90	22		22	18	25,5	4241			
1.1/4 - 12	31,750	12	2,117	90	22		22	18	29,5	4243			
1.3/8 - 12	34,925	12	2,117	125	30		28	22	32,5	4245			
1.1/2 - 12	38,100	12	2,117	125	30		28	22	36	4247			

Inne wymiary i odmiany gwintowników wykonujemy na zamówienie.

Other sizes and versions of taps - on request.

Andere Abmessungen und Ausführungsversionen - auf Anfrage.

Przykład zamawiania / Example of order / Beispiel einer Bestellung: Gwintownik / Tap / Gewindebohrer DIN-2181/2 1/2-20 UNF 2B HSS, A1-120001-4231