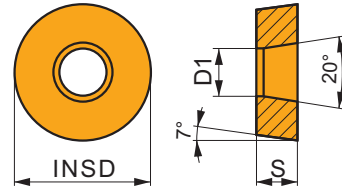




# RCMX

	INSD (mm)	D1 (mm)	S (mm)
1204	12.000	4.20	4.76
1606	16.000	5.20	6.35
2006	20.000	6.50	6.35
2507	25.000	7.20	7.94
3209	32.000	9.50	9.53



Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji Kalkulator Parametrów Skrawania.

Produkt	RE (mm)	P			M			K			N			S			H			
		vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	
<b>RCMX 1606M0S-37</b>	<b>T9415</b>	-	200	0.60	3.0	-	-	-	190	0.60	3.0	-	-	-	-	-	-	-	-	
<b>RCMX 1204M0S-321</b>	<b>T9415</b>	-	170	1.00	3.0	-	-	-	160	1.00	3.0	-	-	-	-	-	-	-	-	
<b>RCMX 1606M0S-331</b>	<b>T9415</b>	-	155	1.20	3.5	-	-	-	145	1.20	3.5	-	-	-	-	-	-	-	-	
<b>RCMX 2006M0-RF1</b>	<b>T9415</b>	-	105	0.80	3.5	-	-	-	95	0.80	3.5	-	-	-	-	-	-	-	-	
<b>RCMX 2507M0-RF1</b>	<b>T9415</b>	-	100	1.00	3.5	-	-	-	95	1.00	3.5	-	-	-	-	-	-	-	-	
<b>RCMX 2006M0-RM1</b>	<b>T9415</b>	-	100	1.00	3.5	-	-	-	95	1.00	3.5	-	-	-	-	-	-	-	-	
<b>RCMX 2507M0-RM1</b>	<b>T9415</b>	-	100	1.00	3.5	-	-	-	95	1.00	3.5	-	-	-	-	-	-	-	-	
<b>RCMX 2507M0-RM2</b>	<b>T9415</b>	-	95	1.10	3.5	-	-	-	90	1.10	3.5	-	-	-	-	-	-	-	-	
<b>RCMX 3209M0-RM2</b>	<b>T9415</b>	-	95	1.00	4.5	-	-	-	90	1.00	4.5	-	-	-	-	-	-	-	-	
<b>RCMX 3209M0-RR2</b>	<b>T9415</b>	-	70	1.40	4.5	-	-	-	65	1.40	4.5	-	-	-	-	-	-	10	0.70	2.0