



| CO314 | US 44012-T15P | 3.5 | M 4 | 12 | – | – | – | Flag T15P | – |
|-------|---------------|-----|-----|----|-------------|-------|---|-----------|-----------|
| CO316 | US 44012-T15P | 3.5 | M 4 | 12 | D-T08P/T15P | FG-15 | – | – | HCS 0840C |
| CO318 | US 44012-T15P | 3.5 | M 4 | 12 | D-T08P/T15P | FG-15 | – | – | HS 90835 |
| CO320 | US 44012-T15P | 3.5 | M 4 | 12 | D-T08P/T15P | FG-15 | – | – | HS 1030C |
| CO322 | US 44012-T15P | 3.5 | M 4 | 12 | D-T08P/T15P | FG-15 | – | – | HS 1230C |
| CO324 | US 44012-T15P | 3.5 | M 4 | 12 | D-T08P/T15P | FG-15 | – | – | – |

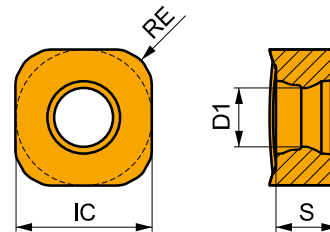
| AC001 | | KS 1230 | K.FMH27 |
|-------|--|---------|---------|
| AC002 | | KS 1635 | K.FMH32 |
| AC003 | | KS 2040 | K.FMH40 |

NEW

SNGX 11

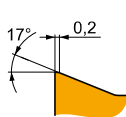
PRAMET

| | IC | D1 | S |
|------|--------|------|------|
| | (mm) | (mm) | (mm) |
| 1104 | 10.600 | 4.56 | 4.76 |



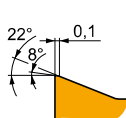
Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji kalkulatora parametrów.

| Produkt | RE (mm) | P | | | M | | | K | | | N | | | S | | | H | | |
|---------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|
| | | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) |



Geometria M z pozytywną konstrukcją, do obróbki z dużymi posuwami.

| | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----------------|-------|-----|---|-----|------|-----|---|---|---|---|---|-----|------|-----|---|---|---|---|---|---|---|---|---|---|---|---|
| SNGX 110416SR-M | 8215 | 1.6 | ■ | 260 | 0.60 | 1.0 | ■ | – | – | – | ■ | 245 | 0.60 | 1.0 | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – |
| | M8310 | 1.6 | ■ | 275 | 0.60 | 1.0 | ■ | – | – | – | ■ | 260 | 0.60 | 1.0 | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – |
| | M8330 | 1.6 | ■ | 260 | 0.60 | 1.0 | ■ | – | – | – | ■ | 245 | 0.60 | 1.0 | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – |
| | M8340 | 1.6 | ■ | 245 | 0.60 | 1.0 | ■ | – | – | – | ■ | 230 | 0.60 | 1.0 | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – |
| | M9325 | 1.6 | ■ | 305 | 0.60 | 1.0 | ■ | – | – | – | ■ | 285 | 0.60 | 1.0 | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – |
| | M9340 | 1.6 | ■ | 270 | 0.60 | 1.0 | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – | ■ | – | – | – |



Geometria MM z bardzo pozytywną konstrukcją, do obróbki z wysokimi posuwami.

| | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------------|-------|-----|---|-----|------|-----|---|-----|------|-----|---|---|---|---|---|----|------|-----|---|---|---|---|---|---|---|---|
| SNGX 110416SR-MM | M6330 | 1.6 | ■ | 175 | 0.60 | 1.0 | ■ | 125 | 0.54 | 1.0 | ■ | – | – | – | ■ | 50 | 0.42 | 0.8 | ■ | – | – | – | ■ | – | – | – |
| | M8340 | 1.6 | ■ | 190 | 0.60 | 1.0 | ■ | 110 | 0.54 | 1.0 | ■ | – | – | – | ■ | 45 | 0.42 | 0.8 | ■ | – | – | – | ■ | – | – | – |
| | M8345 | 1.6 | ■ | 150 | 0.60 | 1.0 | ■ | 90 | 0.54 | 1.0 | ■ | – | – | – | ■ | 35 | 0.42 | 0.8 | ■ | – | – | – | ■ | – | – | – |
| | M9340 | 1.6 | ■ | 210 | 0.60 | 1.0 | ■ | 125 | 0.54 | 1.0 | ■ | – | – | – | ■ | 50 | 0.42 | 0.8 | ■ | – | – | – | ■ | – | – | – |