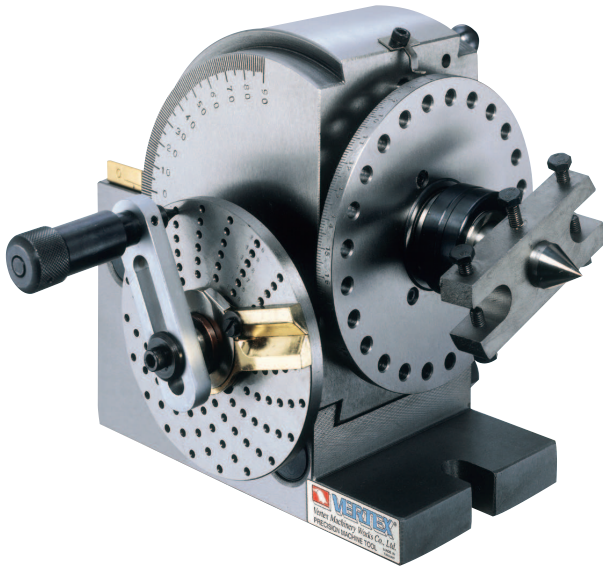
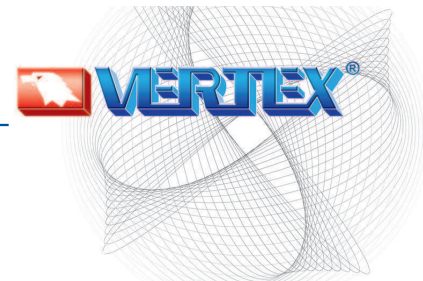


Semi-Universal Dividing Head



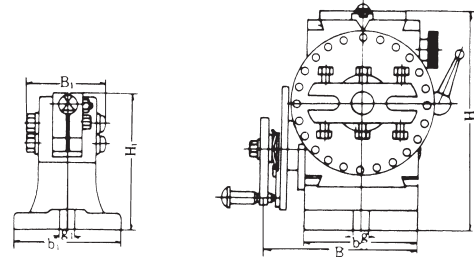
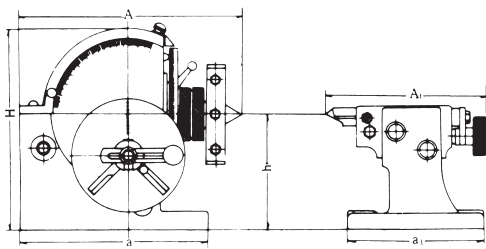
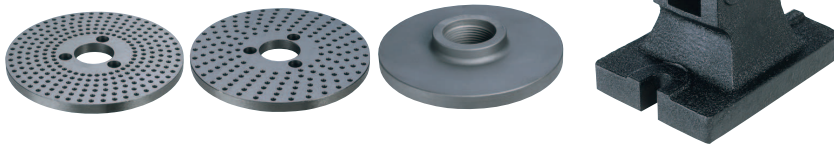
THREAD SPINDLE:
BS-0. 1 1/8 - 12TPI
BS-0. 1 1/2 - 8TPI

ORDER NO.	WEIGHT(kgs)	CODE NO.
BS-0	19	1001-050
BS-1	33.5	1001-051
BS-0-J-5	24	1001-053
BS-1-J-6	42	1001-054

Dividing Plate A, B, C

Plate A	15	16	17	18	19	20
Plate B	21	23	27	29	31	33
Plate C	37	39	41	43	47	49

Standard Accessories



Semi-Universal Index B & S Type No. 0 No. 1 (Head-stock):

Unit:mm/inches.

ORDER NO.	A	B	H	h	a	b	g	TAPER OF CENTER	Diameter of spindle hole
BS-0	189 7 7/16	140 5 23/64	173 6 13/16	100 3 15/16	160 6 19/64	91 3 37/64	13 33/64	MT-2	18
BS-1	293 11 17/32	156 6 9/64	220 8 21/32	128 5 3/64	207 8 5/32	114 4 31/64	16 5/8	MT-3	20

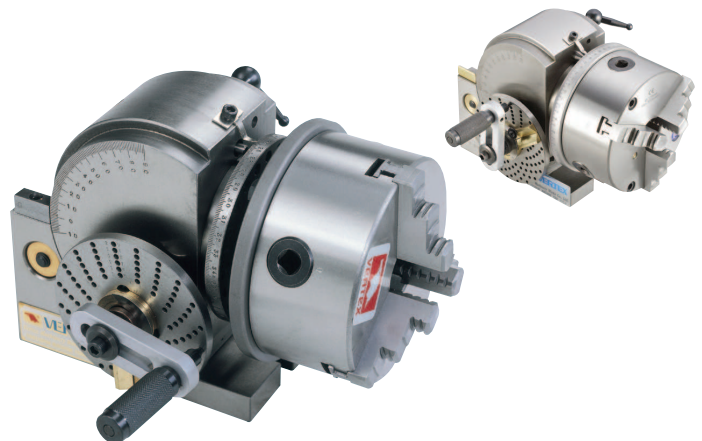
Semi-Universal Index B & S Type No. 0 No. 1 (Tail-Stock):

Unit:mm/inches.

ORDER NO.	A1	B1	H1	h	a1	b1	g1
BS-0	167 6 37/64	80 3 5/32	107.5 4 15/64	100 3 15/16	130 5 1/8	92 3 2/8	13 33/64
BS-1	191 7 33/64	88 3 15/32	137 5 25/64	128 5 3/64	150 5 29/32	108 4 1/4	16 5/8

- Dividing Head can divide in any angle by the direct, indirect, or different methods. The ratio between the worm and the worm gear is 40:1.
- Hardened and ground spindle is rigidly held in a taper roller bearing. Worm is hardened and ground also.
- The swivel head can be locked of any angle from 10° below horizontal to 90° vertical-precision fitting to base assures smooth rotation.
- All models have threaded spindle nose and 24 hole dividing plate with easy conversion to fast direct indexing on numbers 2, 3, 4, 6, 8, 12, and 24.
- Easy indexing of all numbers from 2 to 50 and many numbers from 52 of 380. Model BS-2 is also equipped for different indexing of all numbers from 2 to 380, and for spiral cutting.
- Accurate precision, little backlash, fine appearance and strong structure so can assure smooth rotation.

NEW MODEL FOR NEXT



BS-0-J is
BS-0 fitted with 5" 3-Jaw Chuck & Standard Accessories