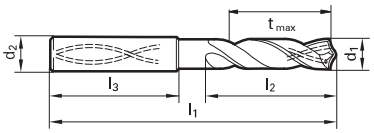
Wiertła Ratio z wewnętrznym chłodzeniem

Nr art.	5510	5610
Norma	DIN 6537 K	
Materiał ostrza	Węglik monolit	
Gatunek węglika	K / P	
Powierzchnia	F	F
Typ	RT 100 U	
Forma chwytu	HA	HE
Głębokość wiercenia	3 x D	
Kierunek skrawania	prawy	
Tolerancja	m7	
Grupa rabatowa	155	

$t_{max} = l_2 - 1{,}5 \times d_1$



d1		d2	l1	l2	l3	Dostępność	
cale	mm	mm	mm	mm	mm		
	11,400	12,000	102,00	55,00	45,00	●	●
	11,500	12,000	102,00	55,00	45,00	●	●
	11,600	12,000	102,00	55,00	45,00	●	●
	11,700	12,000	102,00	55,00	45,00	●	●
	11,800	12,000	102,00	55,00	45,00	●	●
	11,900	12,000	102,00	55,00	45,00	●	●
15/32	11,910	12,000	102,00	55,00	45,00	●	●
	12,000	12,000	102,00	55,00	45,00	●	●
	12,200	14,000	107,00	60,00	45,00	●	●
	12,500	14,000	107,00	60,00	45,00	●	●
1/2	12,700	14,000	107,00	60,00	45,00	●	●
	13,000	14,000	107,00	60,00	45,00	●	●
	13,500	14,000	107,00	60,00	45,00	●	●
	13,700	14,000	107,00	60,00	45,00	●	●
	14,000	14,000	107,00	60,00	45,00	●	●
	14,200	16,000	115,00	65,00	48,00	●	●
9/16	14,290	16,000	115,00	65,00	48,00	●	●
	14,500	16,000	115,00	65,00	48,00	●	●
	14,700	16,000	115,00	65,00	48,00	●	●
	15,000	16,000	115,00	65,00	48,00	●	●
	15,200	16,000	115,00	65,00	48,00	●	●
	15,500	16,000	115,00	65,00	48,00	●	●
	15,700	16,000	115,00	65,00	48,00	●	●
	16,000	16,000	115,00	65,00	48,00	●	●
	16,500	18,000	123,00	73,00	48,00	●	●
	17,000	18,000	123,00	73,00	48,00	●	●
	17,500	18,000	123,00	73,00	48,00	●	●
	18,000	18,000	123,00	73,00	48,00	●	●
	18,500	20,000	131,00	79,00	50,00	●	●
	19,000	20,000	131,00	79,00	50,00	●	●
	19,500	20,000	131,00	79,00	50,00	●	●
	20,000	20,000	131,00	79,00	50,00	●	●

A TiAlN C TiCN F FIRE S TiN