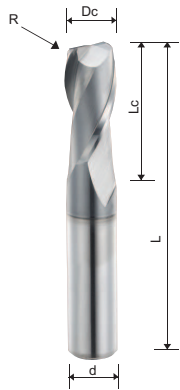




End Mills With Corner Radius



Type of Operation



Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel	GR.9 Copper
60-250	25-80	60-120	40-100	30-150	30-180	50-300	100-600

Standard Length(Order No. VB625X-Dia)

ORDER NO.	R ± 0.01	Lc mm	L mm	d h6	CODE NO.
VB625-405	4.00x0.5R	11	50	6	6008-150
VB625-605	6.00x0.5R	16	50	6	6008-151
VB625-610	6.00x1.0R	16	50	6	6008-152
VB625-805	8.00x0.5R	20	60	8	6008-153
VB625-810	8.00x1.0R	20	60	8	6008-154
VB625-105	10.00x0.5R	22	72	10	6008-155
VB625-110	10.00x1.0R	22	72	10	6008-156
VB625-120	10.00x2.0R	22	72	10	6008-157
VB625-121	12.00x1.0R	26	75	12	6008-158
VB625-122	12.00x2.0R	26	75	12	6008-159