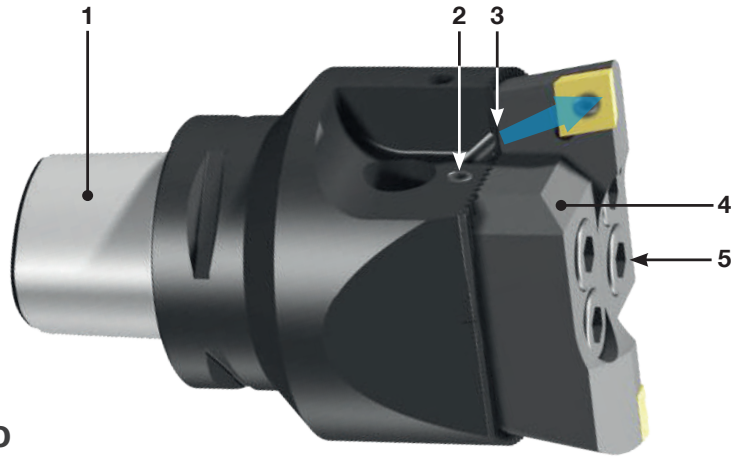
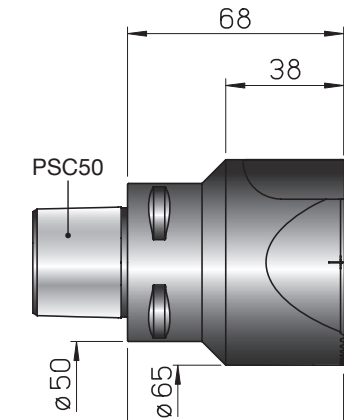


PSC - TS \varnothing 68 ~ 200

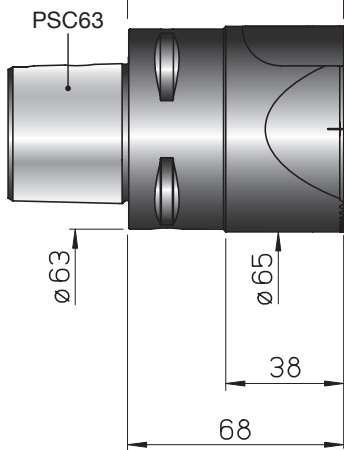
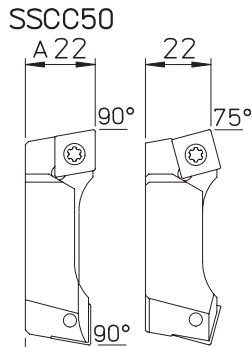
Simple and extremely rigid roughing heads, thanks to the serrated surfaces between the head body and the bit holders. The constant distance between the bit holder clamping screw and the cutting edge guarantees the stability of the system.



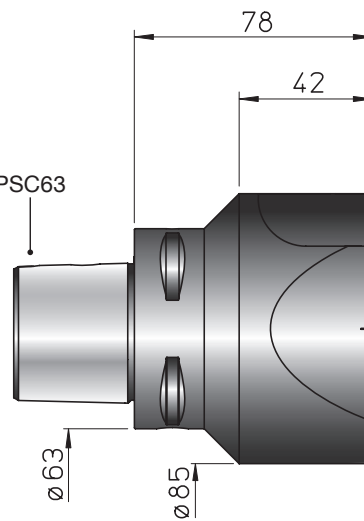
- 1. PSC 50 - 63 - 80
- 2. Setting screws
- 3. Coolant outlets **Max BAR 40**
- 4. Bit holders
- 5. Tools clamp screws



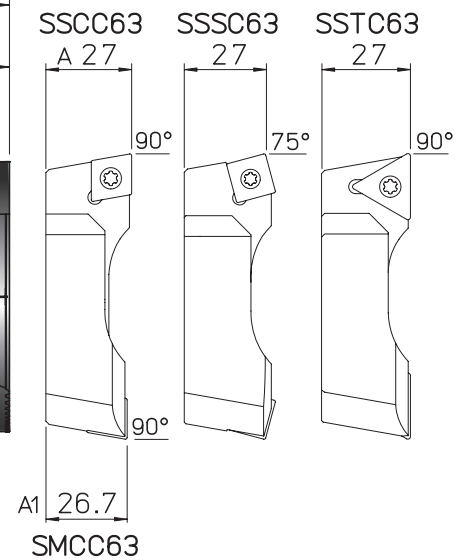
PSC50 - TS50
 \varnothing 68 ~ 90



PSC63 - TS50
 \varnothing 68 ~ 90



PSC63 - TS63
 \varnothing 90 ~ 120



REF.	CODE	kg		
PSC50 - TS50	71PSC050TS50090	1.4		
PSC63 - TS50	71PSC063TS50090	1.8		

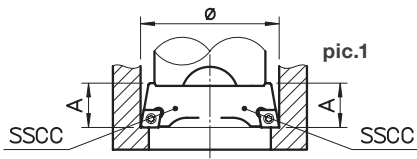
REF.	CODE	kg		
PSC63 - TS63	71PSC063TS63105	2.7		
PSC63 - TS80	71PSC063TS80115	3.8		

On request supplied with coolant tube **PSC**. See p.53

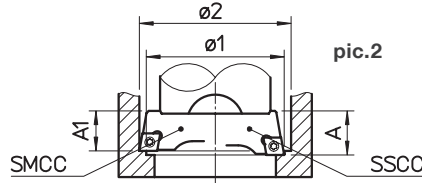


USE TS for ROUGHING end SEMI-FINISHING operations

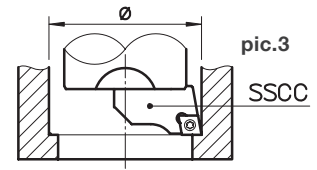
Roughing and semi-finishing operations. Cutting edges might be adjusted on a pre-setting bench and TS heads can be used in three different configurations, with a single cutting edge (**pic. 3**) or misaligned ones (**pic.2**) half the feed.



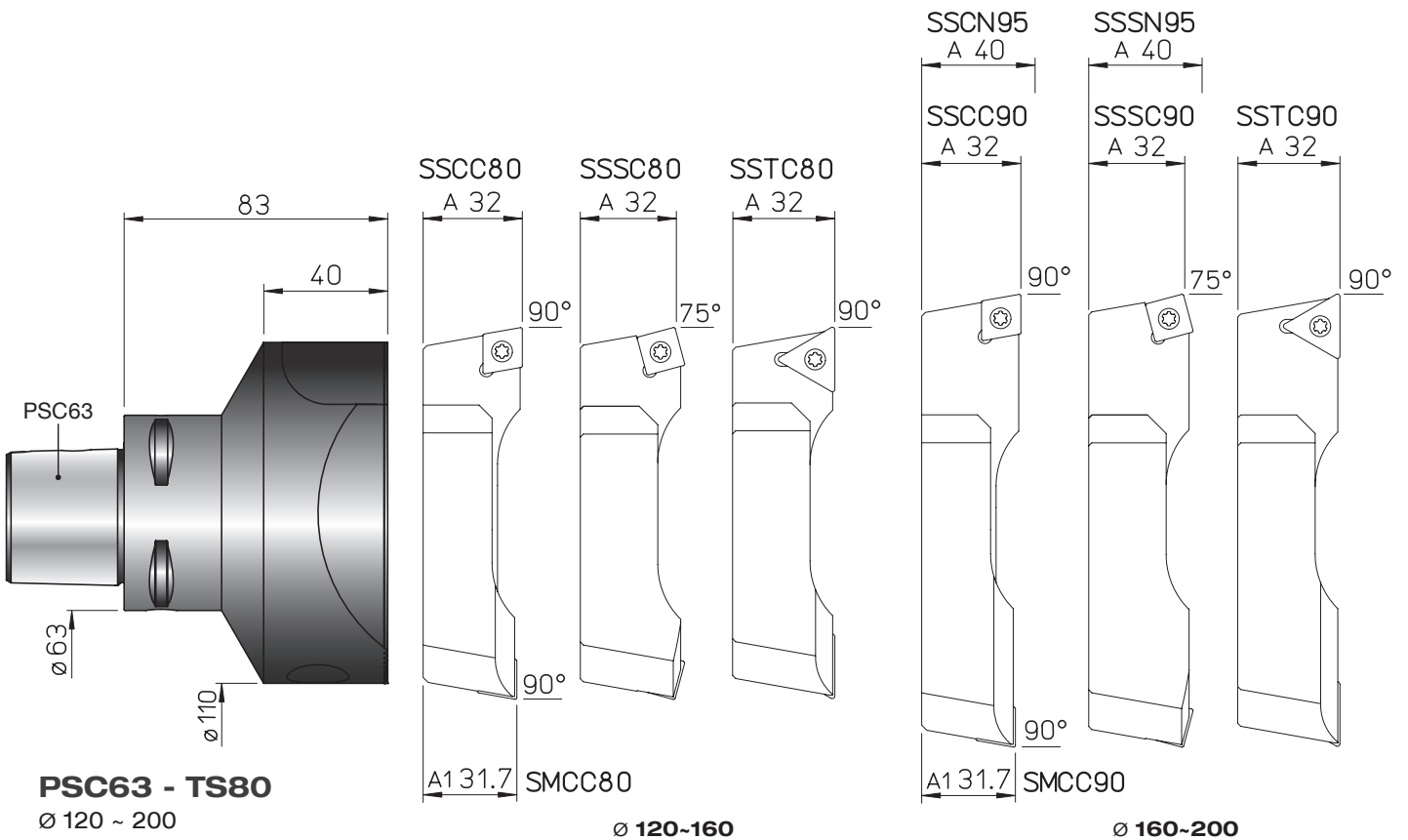
pic.1 with two SSCC bit holders aligned and on the same diameter for roughing operations with high feedrate.



pic. 2 with one SSCC bit holder and one SMCC bit holder staggered and on a different diameter for roughing operations with high depth of cut.



pic.3 with a single bit holder for roughing or semi-finishing operations.



PSC63 - TS80

$\varnothing 120 \sim 200$

SSCC80 A 32

$\varnothing 120-160$

SSCN95 A 40

$\varnothing 160-200$

REF.	CODE		TS	TORX	T	kg
SSCC 50	470500550204	CCMT 1204..	5	25	0.1	
SSCC 63	470500563201	CCMT 1204..	5	25	0.2	
SSCC 80	470500580201	CCMT 1204..	5	25	0.5	
SSCC 90	470500590201	CCMT 1204..	5	25	0.7	
SSCN 95	470500595201	CNM. 1906..			0.9	
SSTC 63	470500563206	TCMT 2204..	5	25	0.2	
SSTC 80	470500580206	TCMT 2204..	5	25	0.5	
SSTC 90	470500590206	TCMT 2204..	5	25	0.7	

REF.	CODE		TS	TORX	T	kg
SMCC 50	470500550205	CCMT 1204..	5	25	0.1	
SMCC 63	470500563203	CCMT 1204..	5	25	0.2	
SMCC 80	470500580203	CCMT 1204..	5	25	0.5	
SMCC 90	470500590203	CCMT 1204..	25	08	0.7	
SSSC 50	470500550202	SCMT 1204..	5	25	0.1	
SSSC 63	470500563202	SCMT 1204..	5	25	0.2	
SSSC 80	470500580202	SCMT 1204..	5	25	0.5	
SSSC 90	470500590202	SCMT 1204..	5	25	0.7	
SSSN 95	470500595202	SNM. 1906..			0.9	

• For back-facing machining see p.26