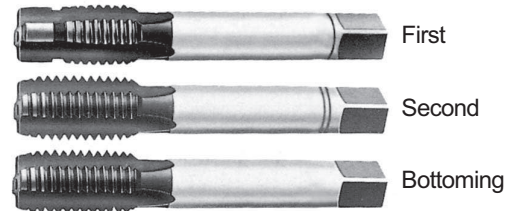


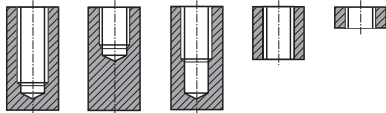
M ISO metric coarse threads DIN 13

Metrisches ISO-Gewinde DIN 13

- ▶ This tap is a serial hand tap in set, First, Second and Bottoming.
- ▶ Bottoming tap of set has final internal thread dimensions only.
- ▶ Dies ist ein Handgewindebohrer im Satz mit Vor-, Mittel- und Fertigschneider.
- ▶ Nur der Fertigschneider kann das gewünschte Gewinde schneiden.



Hole type



Material groups

VA

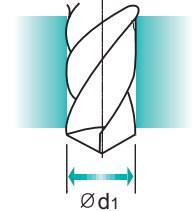
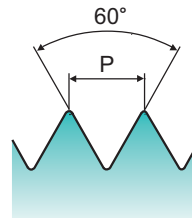
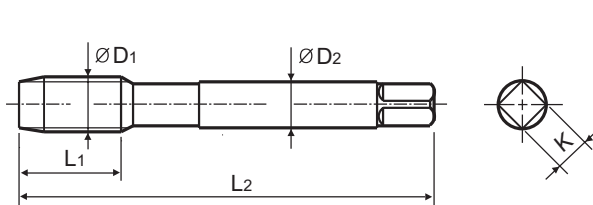
HSS-E

DIN 352

6HX



Vap

Sets of taps
Gewindebohrer - Satz

Unit : mm

SIZE	Pitch	EDP No.	Thread Length	Overall Length	Shank Diameter	Square Size	Tapping drill diameter
ØD1	P		L1	L2	ØD2	K	Ød1
M3	× 0.5	TB373209	11	40	3.5	2.7	2.5
M3.5	× 0.6	TB373229	13	45	4	3	2.9
M4	× 0.7	TB373249	13	45	4.5	3.4	3.3
M4.5	× 0.75	TB373269	16	50	6	4.9	3.7
M5	× 0.8	TB373289	16	52	6	4.9	4.2
M6	× 1	TB373319	18	56	6	4.9	5
M8	× 1.25	TB373369	20	63	6	4.9	6.8
M10	× 1.5	TB373429	22	70	7	5.5	8.5
M12	× 1.75	TB373509	24	80	9	7	10.2
M14	× 2	TB373549	26	80	11	9	12
M16	× 2	TB373609	27	80	12	9	14
M18	× 2.5	TB373659	30	95	14	11	15.5
M20	× 2.5	TB373709	32	95	16	12	17.5

- ▶ First with pilot guide