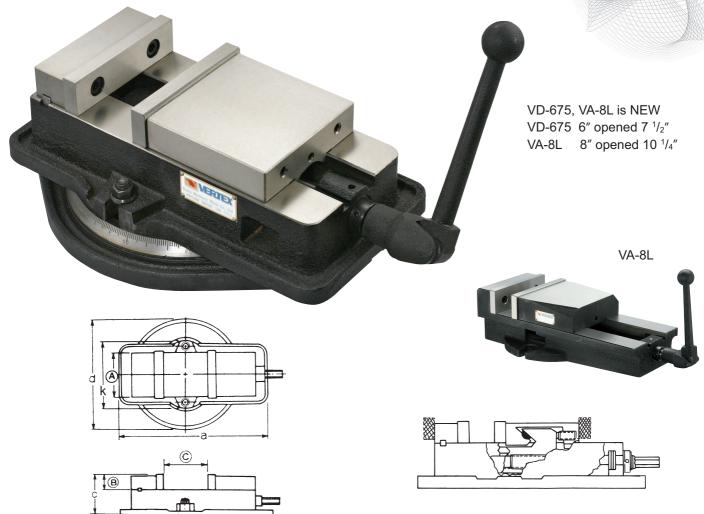
## **Ang-Fixed Milling Vise**







- The enclosed lead screw and sliding surface are harden and ground.
- Highest clamping power. It's very accurate and durable.
- This Vise is so designed that the horizontal Force generated by tightening the handle pushes the semisphere within the movable jaw and thus thrusts the movable jaw downward.
- There fore, the workpiece does not lift, even if it is held at the top of the jaw plates.
- Four setting positions of the jaw plates are available, widening the jaw plates opening.
- The new VD675, VA-8L have two major improvments: a wide opening jaw and a new stationary jaw that features an integral key larger fasteners which reduce deflectionby 50%
- ACCURACE WITHIN 0.02mm

## Order No. & Dimensions

Unit:mm/inches

Order No. & Differsions Unit:mm														
ORDER NO.	<b>A</b>	B	© OPEN	а	k	С	d	е	f	Max. Clamp Force	Gross weight kg		Meas.	CODE
											plain	with swivel base	CFT	NO.
VA-4	102 4 <sup>1</sup> / <sub>64</sub>	36 1 <sup>27</sup> / <sub>64</sub>	103 4 <sup>1</sup> / <sub>16</sub>	325 12 <sup>13</sup> / <sub>16</sub>	165 6 <sup>1</sup> / <sub>2</sub>	96 3 <sup>25</sup> / <sub>32</sub>	243 9 <sup>9</sup> / <sub>16</sub>	31 1 <sup>7</sup> / <sub>32</sub>	6 1/4	1500kgs	16 36	(C)20.4	0.5	1002-030
VA-5	131 5 <sup>5</sup> / <sub>32</sub>	36 1 <sup>13</sup> / <sub>32</sub>	110 4 <sup>21</sup> / <sub>64</sub>	357 14 <sup>1</sup> / <sub>16</sub>	193 7 <sup>5</sup> /8	101 3 <sup>31</sup> / <sub>32</sub>	278 11	32 1 <sup>3</sup> / <sub>4</sub>	7 <sup>5</sup> / <sub>16</sub>	2000kgs	25 55	(C)29.7	0.9	1002-031
VA-6	152 6	46 2	142 5 <sup>9</sup> / <sub>32</sub>	418 16 <sup>7</sup> / <sub>16</sub>	209 8 <sup>1</sup> / <sub>4</sub>	119 4 <sup>11</sup> / <sub>16</sub>	328 12 <sup>29</sup> / <sub>32</sub>	39 1 <sup>17</sup> / <sub>32</sub>	9 <sup>3</sup> / <sub>8</sub>	2500kgs	36 80	(C)42.6	1.5	1002-032
VA-8	200 7 <sup>7</sup> / <sub>8</sub>	62 2 <sup>7</sup> / <sub>16</sub>	197 7 <sup>3</sup> / <sub>4</sub>	548 21 <sup>9</sup> / <sub>16</sub>	295 11 <sup>5</sup> / <sub>8</sub>	147 5 <sup>13</sup> / <sub>16</sub>	416 16 <sup>3</sup> / <sub>8</sub>	45 1 <sup>25</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>16</sub>	3000kgs	70 155	(W)80.8	2.7	1002-033
VD-675	152 6	38 1 <sup>1</sup> / <sub>2</sub>	190 7 <sup>1</sup> / <sub>2</sub>	552 21 <sup>3</sup> / <sub>4</sub>	295 11 <sup>5</sup> / <sub>8</sub>	134 5 <sup>5</sup> / <sub>16</sub>	381 15	47 1 <sup>7</sup> / <sub>8</sub>	11 7/ <sub>16</sub>		37 82	(C)45.6	1.5	1002-034
VA-8L	200 7 <sup>7</sup> / <sub>8</sub>	64 2 <sup>7</sup> / <sub>16</sub>	260 10 <sup>1</sup> / <sub>4</sub>	510 20 <sup>3</sup> / <sub>4</sub>	245 9 <sup>9</sup> / <sub>16</sub>	156 6 <sup>1</sup> / <sub>8</sub>	370 14 <sup>9</sup> / <sub>16</sub>	47 1 <sup>7</sup> / <sub>8</sub>			72 155	(W)71.6	2.7	1002-035