
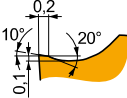

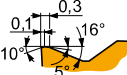

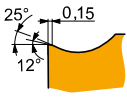




Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji Kalkulator Parametrów Skrawania.

Product	RE (mm)	P			M			K			N			S			H			
		vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	
 																				
DNMG 150616E-FM	T9315	1.6	235	0.30	1.7	–	–	–	220	0.30	1.7	–	–	–	–	–	–	–	–	–
	T9325	1.6	210	0.30	1.7	125	0.27	1.7	195	0.30	1.7	–	–	–	45	0.21	1.4	–	–	–
 																				
DNMG 110404E-M	T5315	0.4	210	0.20	1.2	–	–	–	195	0.20	1.2	–	–	–	–	–	–	40	0.15	1.0
	T9315	0.4	195	0.20	1.2	–	–	–	185	0.20	1.2	–	–	–	–	–	–	35	0.15	1.0
	T9325	0.4	175	0.20	1.2	–	–	–	165	0.20	1.2	–	–	–	–	–	–	–	–	–
	T9335	0.4	150	0.20	1.2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 110408E-M	T5315	0.8	215	0.30	1.2	–	–	–	200	0.30	1.2	–	–	–	–	–	–	40	0.15	1.0
	T9315	0.8	200	0.30	1.2	–	–	–	190	0.30	1.2	–	–	–	–	–	–	40	0.15	1.0
	T9325	0.8	175	0.30	1.2	–	–	–	165	0.30	1.2	–	–	–	–	–	–	–	–	–
	T9335	0.8	155	0.30	1.2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 110412E-M	T9315	1.2	185	0.40	1.2	–	–	–	175	0.40	1.2	–	–	–	–	–	–	35	0.15	1.0
	T9325	1.2	165	0.40	1.2	–	–	–	155	0.40	1.2	–	–	–	–	–	–	–	–	–
	T9335	1.2	140	0.40	1.2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 150404E-M	T5315	0.4	200	0.20	1.9	–	–	–	190	0.20	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9315	0.4	190	0.20	1.9	–	–	–	180	0.20	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9325	0.4	170	0.20	1.9	–	–	–	160	0.20	1.9	–	–	–	–	–	–	–	–	–
	T9335	0.4	145	0.20	1.9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 150408E-M	T5315	0.8	205	0.30	1.9	–	–	–	190	0.30	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9315	0.8	190	0.30	1.9	–	–	–	180	0.30	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9325	0.8	170	0.30	1.9	–	–	–	160	0.30	1.9	–	–	–	–	–	–	–	–	–
	T9335	0.8	145	0.30	1.9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 150412E-M	T5315	1.2	200	0.40	1.9	–	–	–	190	0.40	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9315	1.2	175	0.40	1.9	–	–	–	165	0.40	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9325	1.2	160	0.40	1.9	–	–	–	150	0.40	1.9	–	–	–	–	–	–	–	–	–
DNMG 150604E-M	T5315	0.4	200	0.20	1.9	–	–	–	190	0.20	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9315	0.4	190	0.20	1.9	–	–	–	180	0.20	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9325	0.4	170	0.20	1.9	–	–	–	160	0.20	1.9	–	–	–	–	–	–	–	–	–
	T9335	0.4	145	0.20	1.9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 150608E-M	T5315	0.8	205	0.30	1.9	–	–	–	190	0.30	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9310	0.8	205	0.30	1.9	–	–	–	190	0.30	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9315	0.8	190	0.30	1.9	–	–	–	180	0.30	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9325	0.8	170	0.30	1.9	–	–	–	160	0.30	1.9	–	–	–	–	–	–	–	–	–
	T9335	0.8	145	0.30	1.9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG 150612E-M	T5315	1.2	200	0.40	1.9	–	–	–	190	0.40	1.9	–	–	–	–	–	–	40	0.15	1.0
	T9310	1.2	190	0.40	1.9	–	–	–	180	0.40	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9315	1.2	175	0.40	1.9	–	–	–	165	0.40	1.9	–	–	–	–	–	–	35	0.15	1.0
	T9325	1.2	160	0.40	1.9	–	–	–	150	0.40	1.9	–	–	–	–	–	–	–	–	–
	T9335	1.2	140	0.40	1.9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
 																				
DNMG 110404E-NF	T6310	0.4	155	0.15	0.8	110	0.14	0.8	125	0.15	0.8	465	0.18	0.8	45	0.12	0.6	–	–	–
	T7325	0.4	170	0.18	0.8	130	0.16	0.8	–	–	–	–	–	55	0.16	0.6	–	–	–	
	T7335	0.4	165	0.18	0.8	125	0.16	0.8	–	–	–	–	–	50	0.16	0.6	–	–	–	
	T8330	0.4	160	0.15	0.8	95	0.14	0.8	150	0.15	0.8	480	0.18	0.8	40	0.12	0.6	–	–	–
	T8430	0.4	190	0.15	0.8	105	0.14	0.8	155	0.15	0.8	525	0.18	0.8	40	0.12	0.6	–	–	–
	T9315	0.4	255	0.15	0.8	–	–	–	240	0.15	0.8	–	–	–	–	–	–	–	–	–
	T9325	0.4	210	0.18	0.8	125	0.16	0.8	195	0.18	0.8	–	–	–	45	0.16	0.6	–	–	–
	T9335	0.4	190	0.18	0.8	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–