
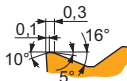

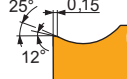

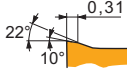

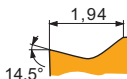

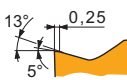




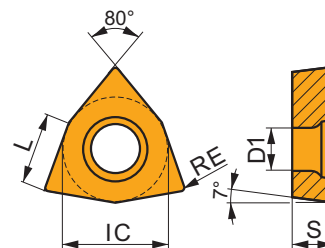
Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji Kalkulator Parametrów Skrawania.

Produkt	RE (mm)	P			M			K			N			S			H				
		vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)		
																					
VNMG 160404E-M	T9415	0.4	195	0.20	1.2	–	–	–	185	0.20	1.2	–	–	–	–	–	–	–	35	0.14	0.3
VNMG 160408E-M	T9415	0.8	200	0.30	1.4	–	–	–	190	0.30	1.4	–	–	–	–	–	–	–	40	0.15	0.7
																					
VNMG 160404E-NF	T9415	0.4	255	0.12	1.2	–	–	–	240	0.12	1.2	–	–	–	–	–	–	–	–	–	–
VNMG 160408E-NF	T9415	0.8	270	0.17	1.4	–	–	–	255	0.17	1.4	–	–	–	–	–	–	–	–	–	–
																					
VNMG 160408E-NMR	T9415	0.8	200	0.30	1.4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
																					
VNMG 160408E-SF	T9415	0.8	255	0.17	1.4	–	–	–	240	0.17	1.4	–	–	–	–	–	–	–	50	0.12	0.7
																					
VNMG 160404E-SM	T9415	0.4	210	0.18	1.2	–	–	–	195	0.18	1.2	–	–	–	–	–	–	–	40	0.13	0.3

WCMT



	IC (mm)	D1 (mm)	L (mm)	S (mm)
06T3	9.525	4.40	6.50	3.97
0804	12.700	5.50	8.70	4.76



Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji Kalkulator Parametrów Skrawania.

Produkt	RE (mm)	P			M			K			N			S			H				
		vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)	vc (m/min)	f (mm/rev)	ap (mm)		
																					
WCMT 06T304E-FM	T9415	0.4	305	0.15	1.2	–	–	–	285	0.15	1.2	–	–	–	–	–	–	–	–	–	–
WCMT 06T308E-FM	T9415	0.8	330	0.20	1.2	–	–	–	310	0.20	1.2	–	–	–	–	–	–	–	–	–	–
WCMT 080408E-FM	T9415	0.8	315	0.20	1.7	–	–	–	295	0.20	1.7	–	–	–	–	–	–	–	–	–	–