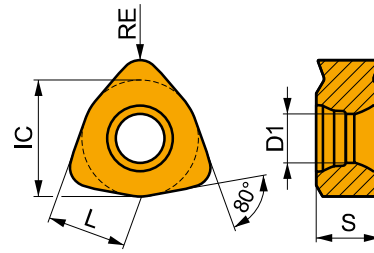




WNHX 04

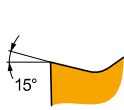


| | IC | D1 | S |
|------|-------|------|------|
| | (mm) | (mm) | (mm) |
| 0403 | 6.200 | 2.60 | 3.38 |



Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji kalkulatora parametrów.

| Produkt | RE (mm) | P | | | M | | | K | | | N | | | S | | | H | | |
|---------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|---------------|-----------------|------------|
| | | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) | vc (m/min) | f (mm/tooth) | ap (mm) |



Geometria WM, konstrukcja typu wiper, do obróbki półwykańczającej i wykańczającej.

| | | | | | | | | | | | | | | | | | | | | |
|------------------|-------|-----|-----|------|-----|---|---|---|-----|------|-----|---|---|---|---|---|---|----|------|-----|
| WNHX 040305ER-WM | M4310 | 0.5 | 290 | 0.15 | 1.0 | – | – | – | 275 | 0.15 | 1.0 | – | – | – | – | – | – | 55 | 0.15 | 1.0 |
| | M8330 | 0.5 | 260 | 0.15 | 1.0 | – | – | – | 245 | 0.15 | 1.0 | – | – | – | – | – | – | 50 | 0.15 | 1.0 |
| WNHX 040310ER-WM | M4310 | 1.0 | 370 | 0.15 | 1.0 | – | – | – | 350 | 0.15 | 1.0 | – | – | – | – | – | – | 70 | 0.15 | 1.0 |
| | M8330 | 1.0 | 330 | 0.15 | 1.0 | – | – | – | 310 | 0.15 | 1.0 | – | – | – | – | – | – | 65 | 0.15 | 1.0 |
| WNHX 040315ER-WM | M4310 | 1.5 | 390 | 0.15 | 1.0 | – | – | – | 370 | 0.15 | 1.0 | – | – | – | – | – | – | 75 | 0.15 | 1.0 |
| | M8330 | 1.5 | 345 | 0.15 | 1.0 | – | – | – | 325 | 0.15 | 1.0 | – | – | – | – | – | – | 65 | 0.15 | 1.0 |