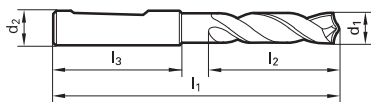


Wiertła Ratio bez wewnętrznego chłodzenia



Nr art.
Norma
Materiał ostrza
Gatunek węgla
Powierzchnia
Typ
Forma chwytu
Głębokość wiercenia
Kierunek skrawania
Tolerancja
Grupa rabatowa

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DIN 6537 L	
Węglik monolit	
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155	



	d1		d2	l1	l2	l3	
	cale	mm	mm	mm	mm	mm	
		11,400	12,000	118,00	71,00	45,00	
		11,500	12,000	118,00	71,00	45,00	
		11,600	12,000	118,00	71,00	45,00	
		11,700	12,000	118,00	71,00	45,00	
		11,800	12,000	118,00	71,00	45,00	
		11,900	12,000	118,00	71,00	45,00	
	15/32	11,910	12,000	118,00	71,00	45,00	
		12,000	12,000	118,00	71,00	45,00	
		12,200	14,000	124,00	77,00	45,00	
	1/2		12,500	14,000	124,00	77,00	45,00
			12,700	14,000	124,00	77,00	45,00
			13,000	14,000	124,00	77,00	45,00
		13,500	14,000	124,00	77,00	45,00	
		13,700	14,000	124,00	77,00	45,00	
		14,000	14,000	124,00	77,00	45,00	
	9/16		14,200	16,000	133,00	83,00	48,00
			14,290	16,000	133,00	83,00	48,00
		14,500	16,000	133,00	83,00	48,00	
		14,700	16,000	133,00	83,00	48,00	
		15,000	16,000	133,00	83,00	48,00	
		15,200	16,000	133,00	83,00	48,00	
		15,500	16,000	133,00	83,00	48,00	
		15,700	16,000	133,00	83,00	48,00	
		16,000	16,000	133,00	83,00	48,00	
		16,500	18,000	143,00	93,00	48,00	
		17,000	18,000	143,00	93,00	48,00	
		17,500	18,000	143,00	93,00	48,00	
	18,000	18,000	143,00	93,00	48,00		
	18,500	20,000	153,00	101,00	50,00		
	19,000	20,000	153,00	101,00	50,00		
	19,500	20,000	153,00	101,00	50,00		
	20,000	20,000	153,00	101,00	50,00		

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Wiertła SL

- TAIN
- TiCN
- FIRE
- TiN