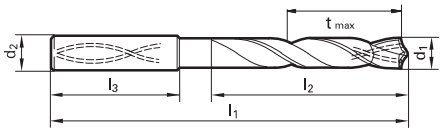
Wiertła Ratio z wewnętrznym chłodzeniem

Nr art.	5512	5612
Norma	Norma zakładowa	
Materiał ostrza	Węglik monolit	
Gatunek węglika	K / P	
Powierzchnia	F	F
Typ	RT 100 U	
Forma chwytu	HA	HE
Głębokość wiercenia	7 x D	
Kierunek skrawania	prawy	
Tolerancja	m7	
Grupa rabatowa	155	

$t_{max} = l_2 - 1{,}5 \times d_1$



d1		d2	l1	l2	l3	Dostępność	
cale	mm	mm	mm	mm	mm		
	5,900	6,000	97,00	57,00	36,00	●	●
	6,000	6,000	97,00	57,00	36,00	●	●
	6,200	8,000	106,00	66,00	36,00	●	●
	6,300	8,000	106,00	66,00	36,00	●	●
1/4	6,350	8,000	106,00	66,00	36,00	●	●
	6,500	8,000	106,00	66,00	36,00	●	●
	6,600	8,000	106,00	66,00	36,00	●	●
	6,700	8,000	106,00	66,00	36,00	●	●
	6,800	8,000	106,00	66,00	36,00	●	●
	6,900	8,000	116,00	76,00	36,00	●	●
	7,000	8,000	116,00	76,00	36,00	●	●
	7,100	8,000	116,00	76,00	36,00	●	●
	7,200	8,000	116,00	76,00	36,00	●	●
	7,500	8,000	116,00	76,00	36,00	●	●
	7,600	8,000	116,00	76,00	36,00	●	●
	7,700	8,000	116,00	76,00	36,00	●	●
	7,800	8,000	116,00	76,00	36,00	●	●
	8,000	8,000	116,00	76,00	36,00	●	●
	8,100	10,000	131,00	87,00	40,00	●	●
	8,200	10,000	131,00	87,00	40,00	●	●
	8,400	10,000	131,00	87,00	40,00	●	●
	8,500	10,000	131,00	87,00	40,00	●	●
	8,600	10,000	131,00	87,00	40,00	●	●
	8,700	10,000	131,00	87,00	40,00	●	●
	8,800	10,000	131,00	87,00	40,00	●	●
	9,000	10,000	131,00	87,00	40,00	●	●
	9,100	10,000	139,00	95,00	40,00	●	●
	9,200	10,000	139,00	95,00	40,00	●	●
	9,300	10,000	139,00	95,00	40,00	●	●
	9,400	10,000	139,00	95,00	40,00	●	●
	9,500	10,000	139,00	95,00	40,00	●	●
3/8	9,520	10,000	139,00	95,00	40,00	●	●
	9,700	10,000	139,00	95,00	40,00	●	●
	9,800	10,000	139,00	95,00	40,00	●	●
	9,900	10,000	139,00	95,00	40,00	●	●
	10,000	10,000	139,00	95,00	40,00	●	●

A TiAlN C TiCN F FIRE S TiN