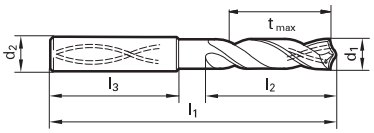
Wiertła Ratio z wewnętrznym chłodzeniem

Nr art.	5511	5611
Norma	DIN 6537 L	
Materiał ostrza	Węglik monolit	
Gatunek węglika	K / P	
Powierzchnia	F	F
Typ	RT 100 U	
Forma chwytu	HA	HE
Głębokość wiercenia	5 x D	
Kierunek skrawania	prawy	
Tolerancja	m7	
Grupa rabatowa	155	

$t_{max} = l_2 - 1{,}5 \times d_1$



d1		d2	l1	l2	l3	Dostępność	
cale	mm	mm	mm	mm	mm		
	5,600	6,000	82,00	44,00	36,00	●	●
	5,700	6,000	82,00	44,00	36,00	●	●
	5,800	6,000	82,00	44,00	36,00	●	●
	5,900	6,000	82,00	44,00	36,00	●	●
15/64	5,950	6,000	82,00	44,00	36,00	●	●
	6,000	6,000	82,00	44,00	36,00	●	●
	6,100	8,000	91,00	53,00	36,00	●	●
	6,200	8,000	91,00	53,00	36,00	●	●
	6,300	8,000	91,00	53,00	36,00	●	●
1/4	6,350	8,000	91,00	53,00	36,00	●	●
	6,400	8,000	91,00	53,00	36,00	●	●
	6,500	8,000	91,00	53,00	36,00	●	●
	6,600	8,000	91,00	53,00	36,00	●	●
	6,700	8,000	91,00	53,00	36,00	●	●
17/64	6,750	8,000	91,00	53,00	36,00	●	●
	6,800	8,000	91,00	53,00	36,00	●	●
	6,900	8,000	91,00	53,00	36,00	●	●
	7,000	8,000	91,00	53,00	36,00	●	●
	7,100	8,000	91,00	53,00	36,00	●	●
9/32	7,140	8,000	91,00	53,00	36,00	●	●
	7,200	8,000	91,00	53,00	36,00	●	●
	7,300	8,000	91,00	53,00	36,00	●	●
	7,400	8,000	91,00	53,00	36,00	●	●
	7,500	8,000	91,00	53,00	36,00	●	●
19/64	7,540	8,000	91,00	53,00	36,00	●	●
	7,600	8,000	91,00	53,00	36,00	●	●
	7,700	8,000	91,00	53,00	36,00	●	●
	7,800	8,000	91,00	53,00	36,00	●	●
	7,900	8,000	91,00	53,00	36,00	●	●
5/16	7,940	8,000	91,00	53,00	36,00	●	●
	8,000	8,000	91,00	53,00	36,00	●	●
	8,100	10,000	103,00	61,00	40,00	●	●
	8,200	10,000	103,00	61,00	40,00	●	●
	8,300	10,000	103,00	61,00	40,00	●	●
21/64	8,330	10,000	103,00	61,00	40,00	●	●
	8,400	10,000	103,00	61,00	40,00	●	●

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