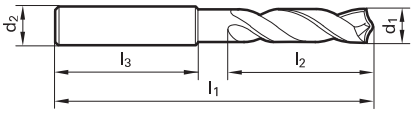
Wiertła Ratio bez wewnętrznego chłodzenia

Nr art.	5514	5614
Norma	DIN 6537 K	
Materiał ostrza	Węglik monolit	
Gatunek węglika	K / P	
Powierzchnia	F	F
Typ	RT 100 U	
Forma chwytu	HA	HE
Głębokość wiercenia	3 x D	
Kierunek skrawania	prawy	
Tolerancja	m7	
Grupa rabatowa	155	



d1		d2	l1	l2	l3	Dostępność	
cale	mm	mm	mm	mm	mm		
	8,500	10,000	89,00	47,00	40,00	●	●
	8,600	10,000	89,00	47,00	40,00	●	●
	8,700	10,000	89,00	47,00	40,00	●	●
11/32	8,730	10,000	89,00	47,00	40,00	●	●
	8,800	10,000	89,00	47,00	40,00	●	●
	8,900	10,000	89,00	47,00	40,00	●	●
	9,000	10,000	89,00	47,00	40,00	●	●
	9,100	10,000	89,00	47,00	40,00	●	●
23/64	9,130	10,000	89,00	47,00	40,00	●	●
	9,200	10,000	89,00	47,00	40,00	●	●
	9,250	10,000	89,00	47,00	40,00	●	●
	9,300	10,000	89,00	47,00	40,00	●	●
	9,400	10,000	89,00	47,00	40,00	●	●
	9,500	10,000	89,00	47,00	40,00	●	●
3/8	9,520	10,000	89,00	47,00	40,00	●	●
	9,600	10,000	89,00	47,00	40,00	●	●
	9,700	10,000	89,00	47,00	40,00	●	●
	9,800	10,000	89,00	47,00	40,00	●	●
	9,900	10,000	89,00	47,00	40,00	●	●
25/64	9,920	10,000	89,00	47,00	40,00	●	●
	10,000	10,000	89,00	47,00	40,00	●	●
	10,100	12,000	102,00	55,00	45,00	●	●
	10,200	12,000	102,00	55,00	45,00	●	●
	10,300	12,000	102,00	55,00	45,00	●	●
13/32	10,320	12,000	102,00	55,00	45,00	●	●
	10,400	12,000	102,00	55,00	45,00	●	●
	10,500	12,000	102,00	55,00	45,00	●	●
	10,600	12,000	102,00	55,00	45,00	●	●
	10,700	12,000	102,00	55,00	45,00	●	●
	10,800	12,000	102,00	55,00	45,00	●	●
	10,900	12,000	102,00	55,00	45,00	●	●
	11,000	12,000	102,00	55,00	45,00	●	●
	11,100	12,000	102,00	55,00	45,00	●	●
7/16	11,110	12,000	102,00	55,00	45,00	●	●
	11,200	12,000	102,00	55,00	45,00	●	●
	11,300	12,000	102,00	55,00	45,00	●	●

○ bez pokrycia ◐ parowane ● azotowane