



# PROMOTIONS

*Valid from 1st January to 30th June, 2025*

1st half  
2025

## SOLID CARBIDE BORING BAR FOR SMALL-DIAMETER DRILLING AND TURNING

Multifunctional solid carbide boring bar for small-diameter drilling and various turning processes

**BUY 4** solid carbide bars

AND

**GET 1** corresponding sleeve

**40 %**  
*additional discount!*

**Solid Carbide bars (Grade SH725):**

TBMFR07...

**Sleeve:**

JBBS16-7-L100C-4N

JBBS19-7-L100C-4N

JBBS20-7-L100C-4N

JBBS22-7-L100C-4N

JBBS254-7-L100C-4N

JBBS25-7-L100C-4N

**TBMFR07...**

From drilling to internal, external, and face turning

DC =  $\varnothing$ 3, 4, 5, 6, 7 mm



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Member IMC Group  
**Tungaloy**

## MULTIFUNCTIONAL TOOLS FOR DRILLING AND TURNING

Reduced machine downtime thanks to eliminating the need for tool changes.

**BUY 10** inserts

AND

**GET 1** corresponding toolholder

**50 %**  
*additional discount!*

**Inserts (Grade AH725):**

XCMT-PS (for DC =  $\varnothing 8$  mm)

XOMU-PS (for DC =  $\varnothing 10$  -  $\varnothing 32$  mm)

**Toolholder:**

TBM

A-SXUOR/L



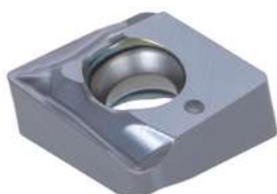
**XOMU-PS**

Optimized chipbreaker design enables effective chip control in all applications



**XCMT-PS**

Single-sided insert with 2 corners for multifunctional tools



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## INNOVATIVE GROOVING TOOLS WITH 4 CUTTING-EDGE INSERTS

The ground insert clamps securely into a unique insert pocket, ensuring high rigidity and repeatability. It is paired with high-productivity PVD grades such as AH7025, AH8005, and AH6235

**BUY 10** inserts

AND

**GET 1** corresponding toolholder

**60 %**  
*additional discount!*

**BUY 10** inserts

AND

**GET 1** corresponding CHP toolholder

**40 %**  
*additional discount!*

Inserts (Grades AH7025, AH8005 and AH6235):

TCL27

TCS27

TCM27

Toolholder:

STCR/L

STCR/L-CHP



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## INNOVATIVE TURNING TOOL SERIES FOR CNC AUTOMATIC LATHES AND CAM-DRIVEN LATHES

Ideal for machining small parts of 12 mm or smaller diameters

**BUY 10 inserts**

AND

**GET 1 toolholder**

**for  
1€**

### Inserts (Grade SH7025/SH725):

JVPN\*\*R/L (for Grooving and Parting-off)

CW = 0.5, 0.6, 0.8, 1 mm

JVFN45R/L (for Front Turning)

JVBN45/70 (Back Turning)

JVTN (Threading)

JVGN (Grooving)

CW = 0.5, 0.75, 0.95, 1.00, 1.50 mm

JVNR/L (Blank insert)

### Toolholder:

0606, 0707, 0808, and 1010 type



**JVBN...**  
Back turning



**JVGN...**  
Grooving



**JVTN...**  
Threading



**JVPN...**  
Parting-off



**JVFN...**  
Front turning



**JVN...**  
Blank insert



video



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# VERSATILE SHOULDER MILLING CUTTER WITH UNIQUE V-SHAPED INSERT BOTTOM FOR MAXIMUM PRODUCTIVITY

Unmatched stability across all materials, with an innovative clamping system

**BUY** 10 inserts per  
AND pocket up to max 50 inserts  
**GET** 1 Cutter

*for*  
**1€**

Limited up to diameter 125 mm

Inserts (Grades: AH3225, AH8015,  
AH120, T1215, T3225, KS05F):

AV\*\*T12

AV\*\*T18

**Cutter bodies:**

Bore type:

TPAV12/18

DCX =  $\varnothing 40 - \varnothing 125$  mm

Shank type:

EPAV12/18

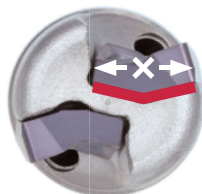
DCX =  $\varnothing 12 - \varnothing 63$  mm

Modular type:

HPAV12/18

DCX =  $\varnothing 16 - \varnothing 40$  mm

V shape design prevents  
insert movement during  
machining.



Max. depth of cut: 16.5 mm

Max. depth of cut: 11.5 mm



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# HIGH FEED MILLING CUTTERS WITH SIX CUTTING EDGE INSERTS

The cutter's small entry angle ensures smooth material access, perfect for long reach applications

**BUY 10** inserts per  
**AND** pocket up to max 50 inserts  
**GET 1** Cutter

*for*  
**1€**

Insert (Grades: AH3225, AH8015):

**WXMU03**

Cutter bodies:

Bore type:

**TXWX03**

DCX =  $\varnothing 40 - \varnothing 50$  mm

Shank type:

**EXWX03...**

DCX =  $\varnothing 16 - \varnothing 32$  mm

Modular type:

**HXWX03**

DCX =  $\varnothing 16 - \varnothing 32$  mm



**WXMU03-MM**

Double-sided,  
6-edged insert  
APMX = 1 mm



video



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## MORE THAN 13,000 POSSIBLE COMBINATIONS

Easy and accurate head-holder coupling provides reduced tool change time and high accuracy of cutting point repeatability

**BUY 6** heads

AND

**GET 1** Steel or Carbide shank

**60 %**  
*additional discount!*

**Heads (Grade: AH715, AH725, AH750, GH730, KS15F):**

Square heads: **VEH, VEE, VED**

Face mills: **VFM**

High-feed: **VFX**

Ball: **VBB, VBD, VBE**

Radius: **VRB, VRC, VRD**

Barrel: **VBO**

Bull nose: **VCN**

Lens: **VBL**

Chamfering: **VCA, VCW, VCR**

Chamfering and spot drill: **VCP, VDS**

Center drill: **VDP**

Counterboring: **VGC**

Slotting: **VST, VTB**

Threading: **VMT, VTR**



**Shanks:**

Steel, Carbide, ER collet type



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## HEAD-CHANGEABLE DRILL FOR DRILLING LARGE HOLES

Unique clamping concept and two effective cutting edges on the drill head provide excellent hole quality and high productivity

**BUY** 4 drill heads

AND

**GET** 1 drill body  
up to 3xD

**50 %  
additional  
discount!**



**SMC**

Drill dia.:  
ø26 - ø33 mm  
High precision drilling  
head with self-  
centering chisel edge

**BUY** 6 drill heads

AND

**GET** 1 drill body  
up to 5xD

**50 %  
additional  
discount!**



**SMP**

Drill dia.:  
ø20 - ø41 mm  
General purpose drilling  
head ideal for various  
drilling applications

**BUY** 8 drill heads

AND

**GET** 1 drill body  
up to 8xD

**50 %  
additional  
discount!**



**SMF**

Drill dia.:  
ø20 - ø41 mm  
For efficient drilling of  
flat-bottom holes

Drill heads (Grades: AH9130, AH725):  
SMC, SMP, SMF

Drill bodies:  
TIS (3xD, 5xD, 8xD)

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# N-Swiss JOINT ISO inserts

Valid from 1st January to 30th June, 2025

**NTK**

TURNING & MINIATURE

## QUICK-CHANGE MODULAR TURNING HEADS FOR SWISS MACHINES

Reduce machine downtime and increase productivity with faster tool changes.

**BUY** 1 modular head &  
10 ISO inserts  
AND  
**GET** 1 Corresponding  
N-Swiss shank

*for  
1€*

**BUY** 1 modular head &  
10 ISO inserts  
AND  
**GET** 1 Corresponding  
N-Swiss head

*50 %  
additional  
discount!*

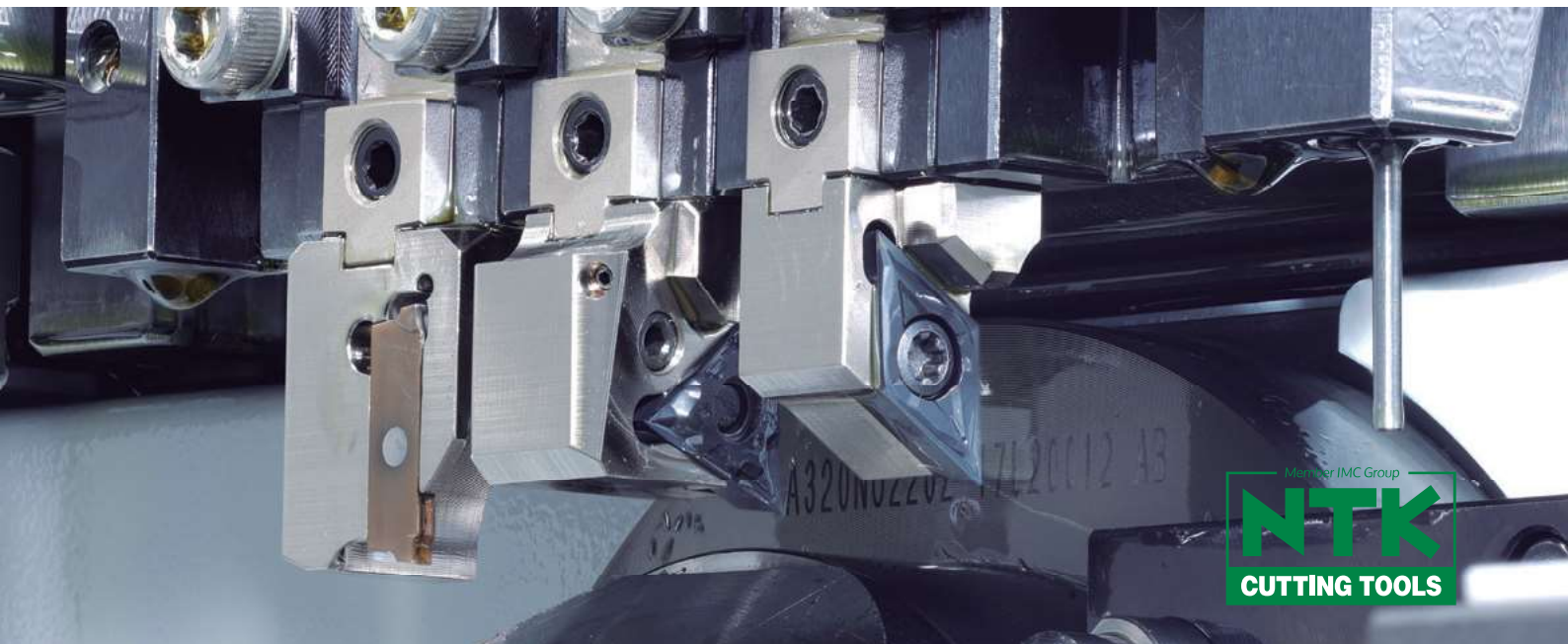
Inserts (Grades NTK650, ST4, DM4, DT4, TM4, QM3, ZM3, VM1):  
DCGT, CCGT, VCGT, TNGG

### N-Swiss Heads:

QC12-SCLCR09-F02-OH  
QC12-SDJCR11-F02-OH  
QC12-SVJCR11-F02-OH  
QC12-PTXNR16-OH

### Tool holder (Shank):

QC-1212F-OH  
QC-1212X-OH2  
QC-1216F-F15-OH  
QC-1216X-F15-OH2  
QC-1616X-OH2



Member IMC Group  
**NTK**  
CUTTING TOOLS

# N-Swiss JOINT NON-ISO inserts

Valid from 1st January to 30th June, 2025

**NTK**

TURNING & MINIATURE

**BUY** 1 modular head &  
10 inserts

AND

**GET** 1 Corresponding  
N-Swiss shank

*for  
1€*

**BUY** 1 modular head &  
10 inserts

AND

**GET** 1 Corresponding  
N-Swiss head

*50 %  
additional  
discount!*

## N-Swiss Heads:

QC12-GTTR00-OH  
QC12-TBPR-OH  
QC12-TTPR-OH  
QC12-CTPR/L-OH  
QC12-CTPR/L-SUB-OH  
QC12-CTDPR/L-20D20-OH  
QC16-CTDPR/L-20D32-OH

## Tool holder (Shank):

QC-1212F-OH  
QC-1212X-OH2  
QC-1216F-F15-OH  
QC-1216X-F15-OH2  
QC-1616X-OH2

## Inserts (Grades NTK650, ST4, DM4, DT4, TM4, QM3, ZM3, VM1):

GTMH32 for grooving CW = 0.3 - 3.0 mm  
TBP72 /TBP60 for Back turning  
TTP55/TTP60 for Threading  
CTP for Cut off CW = 0.5 - 2.0 mm  
CTDP for Cut off CW = 2.0, 2.5 mm





# NTK650 ISO inserts

Valid from 1st January to 30th June, 2025

# NTK

TURNING & MINIATURE

## OUTSTANDING PRODUCTIVE PVD GRADE FOR VARIOUS MATERIAL GROUPS AND APPLICATIONS

Latest HiPIMS coating technology for Improvement of surface-smoothness and suppression of imperfections in film

**BUY 20 ISO inserts**

AND

**GET 10** Corresponding inserts

**for 1€**

**BUY 20 ISO inserts**

AND

**GET 1** Corresponding N-Swiss head

**50 % additional discount!**

### Inserts (Grades NTK650):

DCGT

CCGT

VCGT

TNGG

TPGT11 for ID boring

(N-Swiss head not available for TPGT11)

### N-Swiss Heads:

QC12-SCLCR09-F02-OH

QC12-SDJCR11-F02-OH

QC12-SVJCR11-F02-OH

QC12-PTXNR16-OH



web



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**NTK**  
CUTTING TOOLS

# NTK650 NON-ISO inserts

Valid from 1st January to 30th June, 2025

# NTK

TURNING & MINIATURE

**BUY 20 inserts**

AND

**GET 1** Corresponding toolholder

*for  
1€*

**BUY 20 inserts**

AND

**GET 1** Corresponding CHP toolholder

*50 %  
additional  
discount!*

**BUY 20 inserts**

AND

**GET 1** Corresponding N-Swiss head

*50 %  
additional  
discount!*

## Inserts (Grades NTK650):

TBP72 for Back turning

CTP for Cut off

CW = 1.0 - 2.0 mm

GTMH32 for grooving

CW = 0.5 - 3.0 mm

TTP60 for Threading

## N-Swiss Heads:

QC12-GTTR00-OH

QC12-TBPR-OH

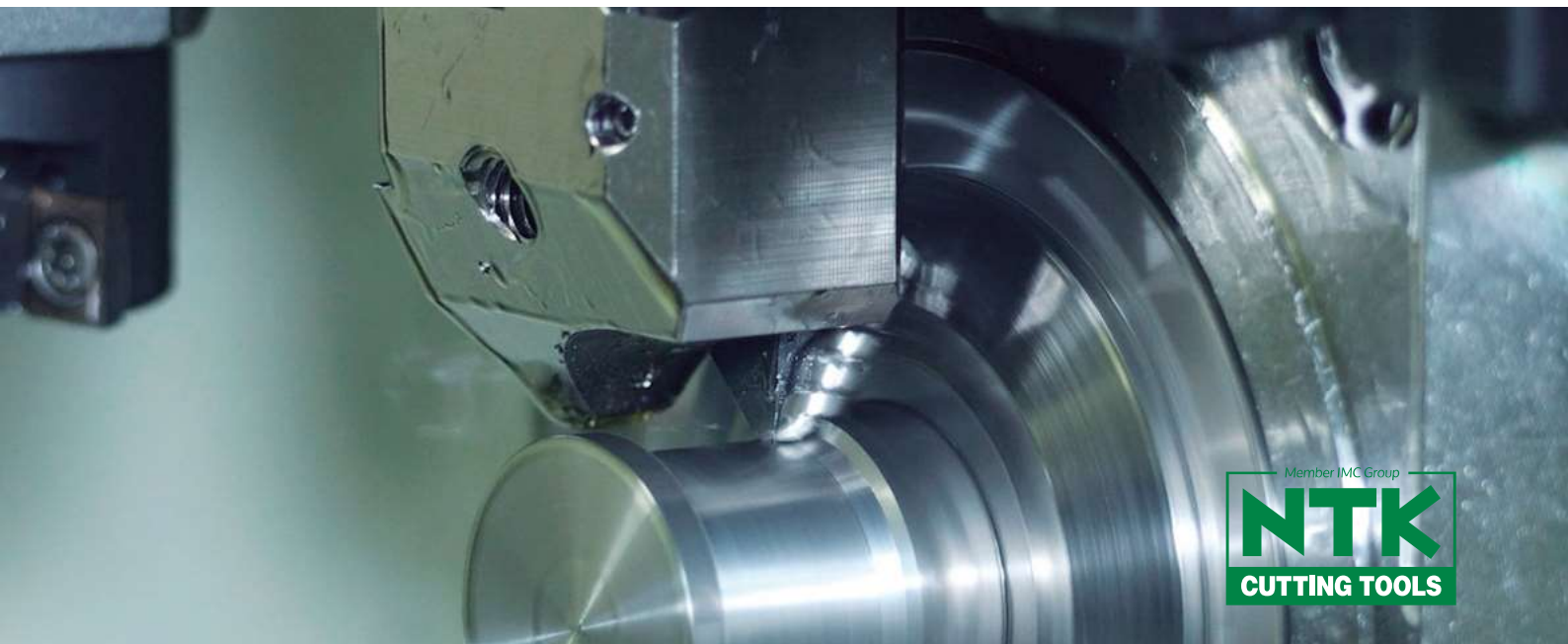
QC12-TTPR-OH

QC12-CTPR/L-OH

QC12-CTPR/L-SUB-OH

QC12-CTDPR/L-20D20-OH

QC16-CTDPR/L-20D32-OH



# TMV chipbreaker

Valid from 1st January to 30th June, 2025

# NTK

TURNING & MINIATURE

## OUTSTANDING CHIPBREAKER FOR VIBRATION AND NON-VIBRATION MACHINING APPLICATIONS

Ensures long tool life and stable chip evacuation even in the most challenging scenarios

**BUY 20 ISO inserts**

AND

**GET 10** Corresponding inserts

**for 1€**

**BUY 20 ISO inserts**

AND

**GET 1** Corresponding N-Swiss head

**50 % additional discount!**

Controls chip flow reliably

Shape to prevent cutting edge damage from chipping

Rake face shape to withstand high cutting feeds

Inserts (Grades NTK650, ST4, DM4, TM4):

DCGT  
TNGG  
CCGT  
VCGT

DCGT

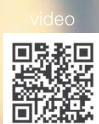
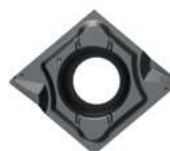
TNGG

CCGT

VCGT

N-Swiss Heads:

QC12-SCLCR09-F02-OH  
QC12-SDJCR11-F02-OH  
QC12-SVJCR11-F02-OH  
QC12-PTXNR16-OH

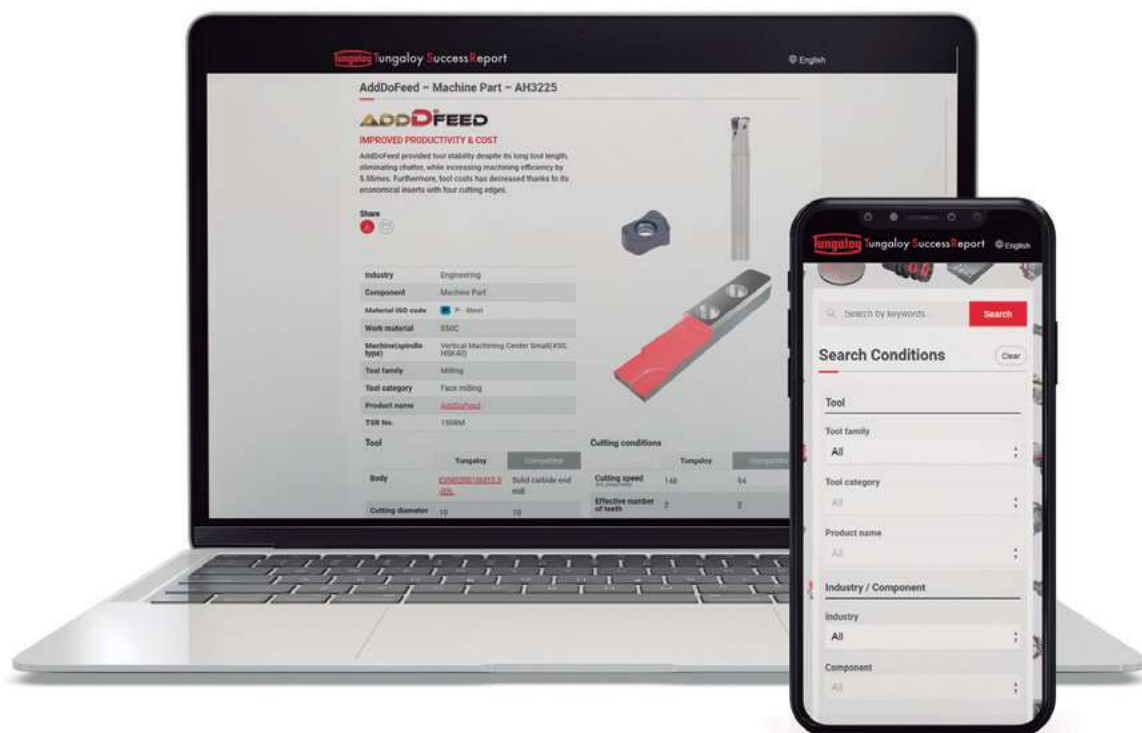




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